Prediction of Employee Attrition Using Machine Learning and Ensemble Methods

Aseel Qutub, Asmaa Al-Mehmadi, Munirah Al-Hssan, Ruyan Aljohani, and Hanan S. Alghamdi

Abstract—Employees are the most valuable resources for any organization. The cost associated with professional training, the developed loyalty over the years and the sensitivity of some organizational positions, all make it very essential to identify who might leave the organization. Many reasons can lead to employee attrition. In this paper, several machine learning models are developed to automatically and accurately predict employee attrition. IBM attrition dataset is used in this work to train and evaluate machine learning models; namely Decision Tree, Random Forest Regressor, Logistic Regressor, Adaboost Model, and Gradient Boosting Classifier models. The ultimate goal is to accurately detect attrition to help any company to improve different retention strategies on crucial employees and boost those employee satisfactions.

Index Terms—Employee attrition, ensemble learning, gradient boosting classifier, machine learning, random forest regressor, stochastic gradient decent.

I. INTRODUCTION

Globally, more than half of organizations have several challenges in retaining the most marketable or high-performance employees [1]. Identifying employees with the highest retention risk or who might be highly targeted for poaching are of great importance for many decision makers within any organization. The assessment of retention risk and the estimating likelihood of leaving would support to establish or update retention strategies and thus to avoid the high cost associated with hiring and training new employees. To assess the employee attrition automatically, in this work we use IBM HR Analytics Employee Attrition Performance dataset available at Kaggle.org. This dataset has been analyzed by many analysts and they published their results on Kaggle’s kernel. There are 295 published kernels for this dataset. The most significant number of publications analyzed the dataset by visualization graphs and illustrative curves, tables, and others. In this paper, several machine learning models were trained, optimized and evaluated to predict whether a certain employee will leave the company or not and according to this prediction the company will improve different retention strategies on targeted employees.

This paper is structured as follows. Section II discusses some related works. Section III describes the machine learning models used. Section IV illustrates the conducted experiments. Section V presents and discusses the results and finally Section VI concludes the paper.

II. RELATED WORKS

To identify the factors of employee voluntary attrition or turnover, in [2], the author studied the information provided from 112 respondents between the ages of 18 and 40 in the Chilean labor market. The author concluded that the turnover is the consequence of a combination of factors which include pay, recognition and career development opportunities, among others. Other factors have been discussed in [3] such as the lack of career mobility and challenges and the lack of role clarity. However, identifying employees at risk by a manager using some indicators or factors is a challenging task and needs many years of experience. Moreover, the author also confirmed that these factors are related to people’s preferences and expectations, which differ between generations, the type of work and the employees’ life stage. Therefore, in this work, we aim to support Human Resource (HR) managerial decisions by automatically predicting employee attrition through using machine learning methods.

III. METHODOLOGY

Six different machine learning models have been trained and evaluated in this work; decision tree model, random forest model, gradient boosting model, adaboost, and logistic regression model. Furthermore, to improve the accuracy of our model, three ensemble models combining the most promising algorithms were developed. The following subsections provide general overviews of the theory behind each of these models.

A. Decision Tree Models

Decision trees (DT) are very powerful algorithms, capable of fitting complex datasets and have been applied to wide range of tasks such as medical diagnosis and credit risk of loan application. Decision tree learning approximates a target function which is represented as a tree of “if-then” rules to improve human readability [4]. Thus, it breaks down a dataset into smaller and smaller subsets starting from the topmost node called “root”, and then an associated decision tree is incrementally developed. The final decision tree has two nodes; decision nodes and leaf nodes, which can handle both categorical and numerical data [5]. Fig. 1 shows an example of a decision tree generated by using the highest correlated features to the target, i.e. the attrition. As shown,
we have two classes, “Leave” and “Stay” that can be determined by the examining the features values for each instance.

**B. Adaboost Model**

Linear regression Adaboost (AB), short for Adaptive Boosting, is an ensemble learning method based on the idea of weighted instances. A set of weak base learners is built consecutively, and each learner focuses on the misclassified instances by the previous learner. To build an AdaBoost classifier, a first base learner is trained and evaluated on the training set. Then, the relative weight of misclassified cases is increased. Then, each learner is trained using the updated weights, makes predictions and updates the weights [3].

**C. Random Forest Model**

Random forest (RF) is an ensemble learning method for classification and regression that combines many decision trees (weak learners) to form a stronger learner and get a more accurate and stable prediction [6]. Those decision trees vote on how to classify a given instance of input data and outputting the class that is the mode of the classes in case of classification tasks or the mean of predictions in the case of regression tasks. Thus, random forest reduces the problem of overfitting. The more trees in the forest, the better the result will be produced. Random forest learning algorithm is flexible and widely used. It is able to produce good results even without hyper-parameter tuning [7].

**D. Logistic Regression Model**

Logistic regression (LR) estimates the parameters of a logistic (or logit) binomial regression model. Logistic regression is commonly used when the target variable is categorical and with problems of two class values such as pass/fail, win/lose or leave/stay as in the IBM attrition dataset [8]. A simple logistic function is defined by the formula:

$$ Y = \frac{e^x}{1 + e^x} $$

(1)

where $Y$ is the dependent variable or (the label) and $x$ represents the independent variables or the features.

**E. Adaboost Model**

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types. Ensemble methods can help to reduce both variance and bias [11].

IV. EXPERIMENTAL EVALUATION

In this section, we first present our experimental environment and the dataset used in this work. Then, we discuss the data preprocessing steps followed by the statistical analysis and the evaluation metrics we have adopted to evaluate the proposed models. Finally, we explain the cross-validation procedures we employed to avoid overfitting the training set.

A. Dataset

In this paper, IBM HR Analytics Employee Attrition & Performance dataset is used. This dataset contains standard HR features such as age, education, gender and rate. It consists of a total of 1470 observations with 35 different attributes. IBM dataset, although it is fictional, has the characteristics which can represent real-world HR scenarios and its attributes can be readily available to the HR department in any organization. For example, the dataset includes attributes of the number of years since the last promotion, years spent in the company, number of companies the employee worked in and the training times in the last year. There was a total of 35 attributes, out of which two were the same for all data samples, i.e. standard hours and employee count.

B. Data Preprocessing

Data preprocessing is commonly performed before machine learning models training as datasets usually contain missing values, noise and significant differences in features' scale. For the IBM HR dataset, we have applied the following preprocessing steps:

- **Missing value imputation**: we found that the IBM HR dataset used in this paper contains no missing values. Thus, this step was skipped.
- **Feature selection**: feature selection and dimensionality reduction methods are commonly used to enhance machine learning model’s performance. In this work, six training sets were created, each with different sets of features. The first set, D1 contains all features and the other sets contains subsets of this whole set. D2 was based on the features highly correlated to the target, i.e. the attrition, D3 contains features demonstrating high correlations to other features in the main set, D4 contains both of D2 and D3 subsets, D5 contains the features showing high positive correlation to the target and the last set D5 was created by using the Principle Component Analysis (PCA) algorithm.
- **Data type conversion**: some machine learning such as logistic regression, are not able to deal with categorical variables. Thus, it is essential to convert these variables into numerical format. In this research, data conversion for categorical attribute was performed using one hot encoding. There were 9 categorical attributes in the dataset and by using one hot encoding, 29 binary new features were added to the dataset.
- **Feature scaling**: in HR datasets, features generally have different scales, for example, employee ages in the IBM Attrition dataset range between 18 to 60 years old, whereas the monthly income range from $2,094 to $26,999. However, having a significant scale gap between features usually slow down the optimization algorithms such as the gradient descent. Indeed, for some machine learning algorithms, feature scaling may help to improve the classification performance and the learning efficiency. In this research, both normalization and standardization were performed on the original dataset after the data conversion step.

C. Evaluation Metrics

In IBM Attrition dataset analytics, the distribution of employees who left and those who stayed is imbalanced. For the “attrition” attribute, only 237 out of 1470 were positive, i.e. the employee who left. This imbalance should be taken into account when evaluating the proposed models. Therefore, in this work, five evaluation metrics were employed to provide a complete coverage and unbiased analysis of the results. This include the following:

- **Accuracy**: calculated as the percentage of the correctly classified data samples by the model

  \[
  \text{Accuracy} = \frac{TP+TN}{N} \tag{2}
  \]

  where \(N\) is the total number of data samples in the dataset, \(TP\) is the true positive and \(TN\) is the true negative.
- **Precision**: calculated as the number of \(TP\) divided by the sum of \(TP\) and false positives \(FP\)

  \[
  \text{Precision} = \frac{TP}{TP+FP} \tag{3}
  \]
- **Recall**: calculated as the number of \(TN\) divided by the sum of \(TP\) and false positives \(FP\)

  \[
  \text{Recall} = \frac{TP}{TP+FN} \tag{4}
  \]
- **F1 Score**: defined as the harmonic mean of precision and recall

  \[
  F1 \text{ Score} = 2 \times \frac{\text{Precision} \cdot \text{Recall}}{\text{Precision} + \text{Recall}} \tag{5}
  \]

**Receiver operating characteristic (ROC) curve**: is the plot that displays the trade-off between the **Precision** and **Recall** across a series of cut-off points [12]. The closer the curve to the top left corner, the better the classifier. The Area under the ROC Curve (AUC) provides another important metric and is used in this paper to provide further insights of the classifiers’ performance. For the perfect classifier the AUC is equal to 1.

V. RESULTS AND DISCUSSIONS

Table I presents the average test results of the five supervised algorithms trained on the six different training sets and Fig. 2 – Fig. 7 show the corresponding ROC curves. As it can be seen from Table I, logistic regression resulted in the highest averaged accuracy, recall and AUC. However, LR performance on different features subsets vary as depicted by Fig. 3. This also applicable to the other models and the DT and the SGB in particular as shown in Fig. 2 and Fig. 6.
respectively. As it can be noticed that most models perform the best using D5, thus D5 was evaluated on the ensembles consisting of two based model as shown in Table II. It is worth notice that the best performance ensemble were the ensemble consists of the DT and the LR, the least complex models evaluated in this work. In addition, the LR, the highest performance base model was also the only linear model. This could be due to the dataset size which is relatively small. Further investigation is needed to evaluate these models on larger real-world dataset. Also, although the performance of the ensembles is slightly lower than their best base models, these ensembles would generalize better for unseen examples and larger datasets.

### TABLE I: SUPERVISED MODELS’ AVERAGE EVALUATION RESULTS

<table>
<thead>
<tr>
<th>Model</th>
<th>Evaluation Metric</th>
<th>Accuracy</th>
<th>Precision</th>
<th>Recall</th>
<th>F1 Score</th>
<th>AUC</th>
</tr>
</thead>
<tbody>
<tr>
<td>DT</td>
<td></td>
<td>82.31 %</td>
<td>0.43</td>
<td>0.06</td>
<td>0.11</td>
<td>0.7763</td>
</tr>
<tr>
<td>RF</td>
<td></td>
<td>85.03 %</td>
<td>0.60</td>
<td>0.28</td>
<td>0.39</td>
<td>0.7502</td>
</tr>
<tr>
<td>LR</td>
<td></td>
<td>88.43 %</td>
<td>0.74</td>
<td>0.46</td>
<td>0.57</td>
<td>0.8593</td>
</tr>
<tr>
<td>GB</td>
<td></td>
<td>84.01 %</td>
<td>1.00</td>
<td>0.04</td>
<td>0.07</td>
<td>0.783</td>
</tr>
<tr>
<td>AB</td>
<td></td>
<td>86.7%</td>
<td>0.81</td>
<td>0.03</td>
<td>0.06</td>
<td>0.712</td>
</tr>
</tbody>
</table>

### TABLE II: ENSMBLES’ MODELS EVALUATION RESULTS

<table>
<thead>
<tr>
<th>Ensemble</th>
<th>Base Model 1</th>
<th>Base Model 2</th>
<th>Ensemble’s Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>DT + LR</td>
<td>85.03 %</td>
<td>88.44 %</td>
<td>86.39 %</td>
</tr>
<tr>
<td>AB + RF</td>
<td>86.73 %</td>
<td>85.03 %</td>
<td>86.05 %</td>
</tr>
<tr>
<td>SG + GB</td>
<td>83.33 %</td>
<td>82.31 %</td>
<td>81.23 %</td>
</tr>
</tbody>
</table>

VI. CONCLUSION AND FUTURE WORK

This paper presented the evaluation of multiple machine learning models on different subsets of features to predict employee attrition using IBM HR dataset. First, five base models were trained and evaluated. Then, three ensembles were constructed using multiple combinations of these five base models. The results show the superiority of the linear model in terms of accuracy, recall and AUC. Although the achieved accuracy demonstrates the capability of the LR model to capture the pattern in the dataset, the authors believe that a higher accuracy rate and a lower generalization error can be achieved by exploring further models’ combinations and ensembles using larger and real-world dataset.

CONFLICT OF INTEREST

The authors declare no conflict of interest.

AUTHOR CONTRIBUTIONS

Aseel Qutub, Asmaa Al-Mehmadi, Munirah Al-Hssan and Ruyan Aljohani conducted the research; Aseel Qutub, Asmaa Al-Mehmadi, Munirah Al-Hssan and Ruyan Aljohani analyzed the data and evaluated the models; Aseel Qutub,
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